



Notified Body 1777 - CPR CERTIFICATE OF CONSTANCY OF PERFORMANCE 1777 - CPR - 22.02

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Fluid Viscous Damper

with trade name

STRUCPRO

velocity dependent device, to use in buildings and civil engineering works where requirements on individual devices are critical,

placed on the market under the name or trade mark of

DELLNER DAMPERS AB P.O. BOX 51, SE-642 22 Flen - Sweden

and produced in the manufacturing plant

DELLNER DAMPERS AB - Industrivägen 5, SE-642 34 Flen - Sweden

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 15129:2009

under System 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on 6 May 2022 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

The main characteristics of the product are reported in the Annex to this certificate.

Milan, 6 May 2022

Revision n. 0

Laboratorio Prove Materiali Politecnico di Milano Piazza Leonardo da Vinci, 32 20133 Milano Tel. 02 2399 4210 Fax 02 2399 4211 info-lpmsc-aricid@polimi.it www.lpmsc.polimi.it

Prof. Ing. Carlo Poggi Head of Certification Body





Annex to Certificate of Constancy of Performance no. 1777 - CPR - 22.02

DELLNER DAMPERS STRUCPRO product family

Description of the product

STRUCPRO is a device that provides an axial force in either tension or compression that depends on the imposed velocity only and complies with the constitutive law declared by the manufacturer over a velocity range extending at least two decades down from the maximum design level. The device is manufactured from ferrous materials and the active surface of the piston rod is hard chromium plated. The device is classified as Velocity Dependent in accordance with Table 1 of hEN 15129:2009.

The active surfaces are in accordance with clause 7.2.3 of hEN 15129:2009. 1

The viscous fluid is in accordance with clause 7.2.4 of hEN 15129:2009. 1

The temperature range is from 18° C to 28° C.

The intended use is in buildings and civil engineering works.

¹ appropriate documents reporting the identification characteristics of the fluid, active surfaces and outsourced manufacturing processes are deposited at the Notified Body involved in the attestation of constancy of performance procedure.

Performance characteristics

STRUCPRO products meet the following requirements in accordance with hEN 15129:2009:

- pressure test, clause 7.4.2.2
- low velocity test, clause 7.4.2.3
- constitutive law test, clause 7.4.2.5
- damping efficiency test, clause 7.4.2.7
- seal wear test, clause 7.4.2.9
- stroke verification test, clause 7.4.2.10

The product is not intended to accommodate wind-induced movements.

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STRUCPRO products (types and sizes) covered by the present Certificate of Constancy of Performance are manufactured in accordance with the same design and with the same parametric technical solutions.

The dimensions of the products covered by the present Certificate of Constancy of Performance can vary in the dimensional range defined below in accordance with clause 7.2.4.1 of hEN 15129.

Load Capacity	Maximum velocity	Test Report
932.8 to 1399.2 kN	up to 500 mm/s	2021/1779

Milan, 6 May 2022

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The present Annex is only valid together with the Certificate of Constancy of Performance no. 1777 - CPR - 22.02 rev.0 dated 6 May 2022